



unit: INCH

| | | | |
|------------------------------|----------------------|----|-------|
| L Length Tolerance | > 5/8" to ≤ 1-1/2" | +0 | -0,05 |
| | > 1-1/2" to ≤ 2-3/4" | +0 | -0,06 |
| | > 2-3/4" | +0 | -0,09 |

| | | |
|--------------------|------|-------------|
| S Thread | < 1" | Full Thread |
| | ≥ 1" | 2/3 Thread |

| SCREW | M Punch | | Q Drive Depth | A Head Diam. | E Body Diam. | D Thread Diam. | THREAD Per Inch | TORK Inch / Pound |
|-------|------------|-----|------------------|-----------------|-----------------|-------------------|--------------------|----------------------|
| # 6 | # 1 | Min | 0,050 | 0,244 | 0,103 | 0,142 | 12 | 24 |
| | | Max | 0,065 | 0,279 | 0,108 | 0,153 | | |
| # 8 | # 2 | Min | 0,060 | 0,292 | 0,121 | 0,168 | 10 | 39 |
| | | Max | 0,075 | 0,332 | 0,126 | 0,179 | | |
| # 10 | # 2 | Min | 0,060 | 0,340 | 0,142 | 0,194 | 9 | 56 |
| | | Max | 0,075 | 0,385 | 0,147 | 0,205 | | |

Flat countersunk head with 4 nubs, Square recessed, Coarse thread, Zinc

Date : 10 janvier 2014

Done by : P.B