



| | | | |
|---------------------------------|----------------------|-----|--------|
| L LENGTH TOLERANCE | ≤ 5/8" | + 0 | - 0.03 |
| | > 5/8" to ≤ 1-1/2" | + 0 | - 0.05 |
| | > 1-1/2" to ≤ 2-3/4" | + 0 | - 0.06 |
| | > 2-3/4" | + 0 | - 0.09 |

| | | |
|------------------------------|------|-------------|
| S THREAD LENGTH | < 1" | Full Thread |
| | ≥ 1" | 2/3 Thread |

| SCREW | M PUNCH | | Q DRIVE DEPTH | A HEAD DIAM. | H HEAD HEIGHT | E BODY DIAM. | D THREAD DIAM. | THREAD PER INCH | TORK INCH/ POUND |
|-------|------------|-----|------------------|-----------------|------------------|-----------------|-------------------|--------------------|---------------------|
| # 3 | # 0 | Min | 0.028 | 0.171 | Ref. | 0.075 | 0.092 | 24 | 9 |
| | | Max | 0.038 | 0.199 | 0.059 | 0.086 | 0.103 | | |
| # 4 | # 0 | Min | 0.028 | 0.195 | Ref. | 0.084 | 0.105 | 22 | 13 |
| | | Max | 0.038 | 0.225 | 0.067 | 0.095 | 0.116 | | |
| # 5 | # 1 | Min | 0.050 | 0.220 | Ref. | 0.096 | 0.118 | 20 | 18 |
| | | Max | 0.065 | 0.252 | 0.075 | 0.107 | 0.129 | | |
| # 6 | # 1 | Min | 0.050 | 0.244 | Ref. | 0.107 | 0.131 | 18 | 24 |
| | | Max | 0.065 | 0.279 | 0.083 | 0.118 | 0.142 | | |
| # 7 | # 1 | Min | 0.050 | 0.268 | Ref. | 0.116 | 0.144 | 16 | 30 |
| | | Max | 0.065 | 0.305 | 0.091 | 0.127 | 0.155 | | |
| # 8 | # 2 | Min | 0.060 | 0.292 | Ref. | 0.125 | 0.157 | 15 | 39 |
| | | Max | 0.075 | 0.332 | 0.100 | 0.136 | 0.168 | | |
| # 9 | # 2 | Min | 0.060 | 0.316 | Ref. | 0.136 | 0.170 | 14 | 47 |
| | | Max | 0.075 | 0.358 | 0.108 | 0.147 | 0.181 | | |
| # 10 | # 2 | Min | 0.060 | 0.340 | Ref. | 0.146 | 0.183 | 13 | 56 |
| | | Max | 0.075 | 0.385 | 0.116 | 0.157 | 0.194 | | |
| # 12 | # 3 | Min | 0.080 | 0.389 | Ref. | 0.165 | 0.209 | 11 | 88 |
| | | Max | 0.095 | 0.438 | 0.132 | 0.176 | 0.220 | | |
| # 14 | # 3 | Min | 0.080 | 0.452 | Ref. | 0.190 | 0.235 | 10 | 125 |
| | | Max | 0.095 | 0.507 | 0.153 | 0.201 | 0.246 | | |

Flat Head, Square drive, Wood Screw, **TWINFAST** Thread, Zinc